

### TECHNICAL DATA SHEET

# **Wallshell RV Anchoring System**



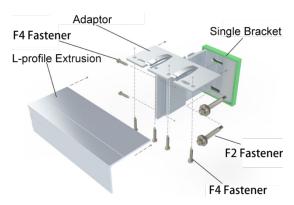
#### **Characteristics**

#### **Application**

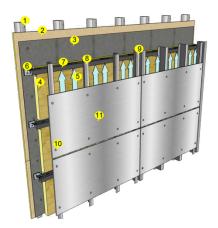
Wallshell RV visible anchoring system consists of the color coated rivets, Hat-profile extrusion, Z-profile extrusion, and L-profile extrusion optional, in an engineered arrangement specifically for V-Shield™ Panels. The color matched rivets to anchor our V-Shield™ panels onto marine-grade corrosion resistant aluminum Z-profile extrusion and Hat-profile extrusion makes this system much simpler, more reliable and stable in its performance, and, the most important, easier for customer to cut on-site and install.

## **System Composition**

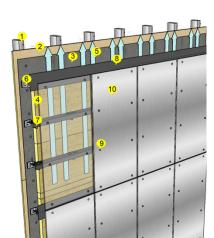
There are two different system compositions correspond to two different installation methods. The first is Vertical RV Anchoring System. This system is composed with rivet, rivet sleeve, Z-profile extrusion, Hat-profile extrusion, L-profile extrusion, L-profile brackets, Fastener. The second is called Horizontal RV Anchoring System. This system without Z-profile extrusion, replace it with L-profile extrusion.







- 1. Steel Stud
- 2. Sheathing
- 3. Vapor Barrier
- 4. Insulation Layer
- 5. Ventilated Cavity
- 6. Bracket & Adaptor
- 7. L-profile Extrusion
- 8. Z-profile Extrusion
- 9. Hat-profile Extrusion
- 10. Rivet or Anchor
- 11. V-Shield™



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- 2. Sheathing
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- 7. L-profile Extrusion
- 8. T-profile Extrusion
- 9. Rivet or Anchor
- 10. V-Shield™



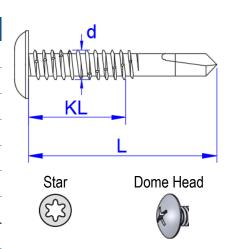
### **Panel Anchor**

# **Properties**

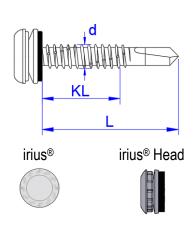
Face fixing of high performance cladding Wallshell V-Shield  $^{\text{TM}}$  panel to aluminum or steel framework.

### **Technical Data**

P1 Panel Anchor				
Length(L)	30 55			
Clamping Length (KL)	15	40		
Fastener ø(d) 5.5				
Drive Type	Star			
Head Style Dome		e Head		
Material	teel AISI 304			
ASD Value for Tensile Stre	10863N			
ASD Value for Shear Stren	7206N			
All size measures in mm				



P2 Panel Anchor			
Length(L)	32		
Clamping Length (KL)	15		
Fastener ø(d)	5.5		
Drive Type	irius®		
Head Style	iri	us® Head	
Material Stainles		s Steel AISI 304	
ASD Value for Tensile Strength		8452N	
ASD Value for Shear Strength		7206N	





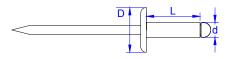
# **Rivet**

# **Properties**

Face fixing of high performance cladding Wallshell V-Shield  $^{\text{TM}}$  panel to aluminum or steel framework.

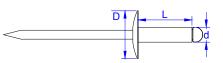
### **Technical Data**

R1 Rivet				
Length(L)	14	18	22	
Grip Range (KL)	6.0~9.5	9.0~13.5	13.0~18.0	
Head ø(D)	15			
Fastener ø(d)	5			
Pilot hole Ø	5.1			
Body Material	Stainless Steel AISI 316			
ASD Value for Tensile	Value for Tensile Strength			
ASD Value for Shear Strength			5300N	



All size measures in mm

R2 Rivet				
Length(L)	16	18	21	
Grip Range (KL)	8.0~12.0	9.5~13.5	12.5~16.5	
Head ø(D)	16			
Fastener ø(d)	5			
Pilot hole Ø	5.1			
Body Material	Aluminum AIMg5			
ASD Value for Tensile Strength			3720N	
ASD Value for Shear S		2414N		
All size measures in mm				





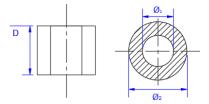
#### **Rivet Sleeve**

### **Properties**

The rivet sleeve is used with rivet to form fixing point when fixing panels. The sleeve slides over rivet and fills the hole in the panel.

#### **Technical Data**

$\emptyset_1$		5.1mm	
$\emptyset_2$	7.9mm	8.4mm	9.4mm
D	6mm		
Material	Aluminum		



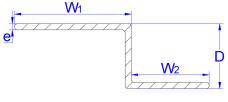
### **Z-Profile Extrusion**

#### **Properties**

The Vertical RV Anchoring System need Z-profile extrusion as a metal frame for anchoring V-shield™ panel.

#### **Technical Data**





# **Hat-Profile Extrusion**

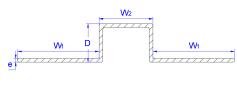
### **Properties**

The Vertical or Horizontal RV Anchoring System all can use Hat-profile extrusion as a metal frame for anchoring V-shield™ panel in panel joints.



#### **Technical Data**

Thickness (e)	2.4mm		
Depth(D)	25mm	40mm	
Width(W₁)	43mm	53mm	
Width(W <sub>2</sub> )	35mm	35mm	
Material Alumin		ım Alloy 6005	
ASD Value for Tensile Strer	188MPa		
ASD Value for Shear Streng	94MPa		



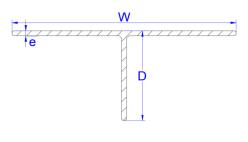
## **T-Profile Extrusion**

### **Properties**

The Horizontal RV Anchoring System need T-profile extrusion as a metal frame for anchoring V-shield™ panel in panel joints.

#### **Technical Data**

Thickness (e)			2.2		
Depth(D)	40	60	60	60	60
Width(W)	100	80	100	120	140
Material	Aluminum Alloy 6005				
ASD Value for Te	ensile Strength 188MPa			'a	
ASD Value for Sh	hear Strength 94MPa			a	
			All size	measure	s in mm



**L-Profile Extrusion** 

## **Properties**

The Vertical RV Anchoring Systems need L-profile extrusion as a metal frame for anchor Z-profile extrusion and Hat-profile extrusion. The Horizontal RV anchoring systems requires a L-profile extrusion for anchoring V-shield™ panel.



#### **Technical Data**

Thickness (e <sub>1</sub> )	2.2mm		<u> </u>
Thickness (e <sub>2</sub> )	2.5mm		<b>e</b> 2
Depth(D)		60mm	
Width(W)	40mm		— <b>w</b>
Material	Aluminum Alloy 6005		
ASD Value for Tens	ile Strength 188MPa		e <sub>1</sub>
ASD Value for Shea	ar Strength 94MPa		D D

#### **Fastener**

### **Properties**

- F1 Fastener with sleeve for anchoring to concrete or solid block.
- F2 Self-drilling fastener for anchoring to steel or aluminum structure.
- F3 Self-drilling fastener for anchoring to wood stud framing.
- F4 Self-drilling fastener for anchoring Extrusion, Rail or Adaptor to Bracket.
- F5 Self-drilling fastener for anchoring Clip or Rail or Extrusion to Extrusion.

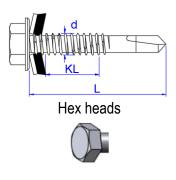
#### **Technical Data**

F1 Fast	tener				
Fastener ø (d)		8			ı d
Length (L)	60	80	100		
Clamping Length(KL)	50	70	90		<del>0                                    </del>
Drive Types		Phillips		-   <del> </del> -	KL
Head Style	F	Flat head	S		L
Material	Gal	vanized S	Steel		
Thickness of Zinc-Plating		18µm		Phillips	Flat h
Shear Force		100N		(42)	W Tr
Tensile Strength		1700N			3/11
Thermal Conductivity	0.0	04 W/(m2	2·K)		
	All siz	ze measur	es in mm		

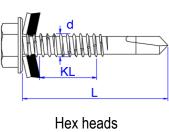
Attention: The F1 Fastener ø (d) include the diameter including anchor sleeve (High value Polyamide ) .



F2 Fastener				
Fastener ø (d)		6.5 mm		
Length (L)		50 mm		
Clamping Le	ngth(KL)	34 mm		
Drive Types		N/A		
Head Style		Hex heads		
ASD Value for Tensile Strength		3500N		
ASD Value for Shear Strength		1750N		
Material	Stainless Steel AISI 300			

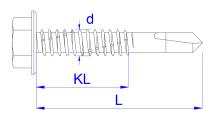


F3 Fastener				
Fastener ø (d)		6.5 mm		
Length (L)		52 mm		
Drive Types		N/A		
Head Style		Hex heads		
ASD Value for Tensile Strength		3500N		
ASD Value for Shear Strength		1750N		
Material	Stainless Steel AISI 300			





F4 Fastener				
Fastener ø (d)		4.8 mm		
Length (L)		19 mm		
Clamping Le	ngth(KL)	11 mm		
Drive Types		Pozidriv		
Head Style		Pen heads		
ASD Value for Tensile Strength		3500N		
ASD Value fo	r Shear Strength	1750N		
Material	Stainless Steel AISI 304			



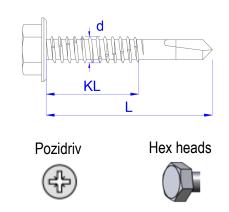
Pozidriv







F5 Fastener			
Fastener ø (d)		5.5 mm	
Length (L)		22 mm	
Clamping Length(KL)		8 mm	
Drive Types		Pozidriv	
Head Style		Hex heads	
ASD Value for Tensile Strength		3500N	
ASD Value for Shear Strength		1750N	
Material	Stainless Steel AISI 316		



# **L-Profile Bracket**

### **Properties**

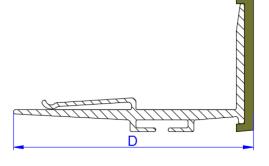
In the RV Anchoring System, L-profile bracket and L-profile extrusion should be paired in the use as a metal frame for anchoring V-Shield $^{TM}$ .

Single brackets allow the facade to "float" on the sub-construction by absorbing wind load and allowing for expansion and contraction.

Double brackets support both vertical weight loads and horizontal wind loads.

#### **Technical Data**

Depth	Range of adjustment
40	47 ~ 67
60	62 ~ 102
90	92 ~ 132
120	122 ~ 162
150	152 ~ 192
180	182 ~ 222
210	212 ~ 252
240	242 ~ 282
270	272 ~ 312
300	302 ~ 342
	All measures in mm



ASD Value for Tensile Strength		3500N
ASD Value for Shear Strength		1750N
Material Aluminum Alloy 6005		



# **Adaptor**

## **Properties**

Adaptor is used to attach horizontal extrusions which allow for direct facade attachment along the length of the horizontal extrusion.

#### **Material**

Aluminum Alloy 6005



## Installation

#### **Environment**

Excessive humidity, salts, or other chemical agents can corrode the finish and attack metal.

## **Fastening**

Inadequate or incorrect fasteners can result in the pulling loose and causing damage.

# **Alignment**

Improper bracket alignment can result in a shelving system that is ineffective and unsafe.

# **Delivery**

Packaging

Box



# **Storage**

Storage Conditions

Dry condition

# **Application Requirements**

Substrate Conditions: Free from imperfections, hollows, or protrusions

# **Special Information**

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